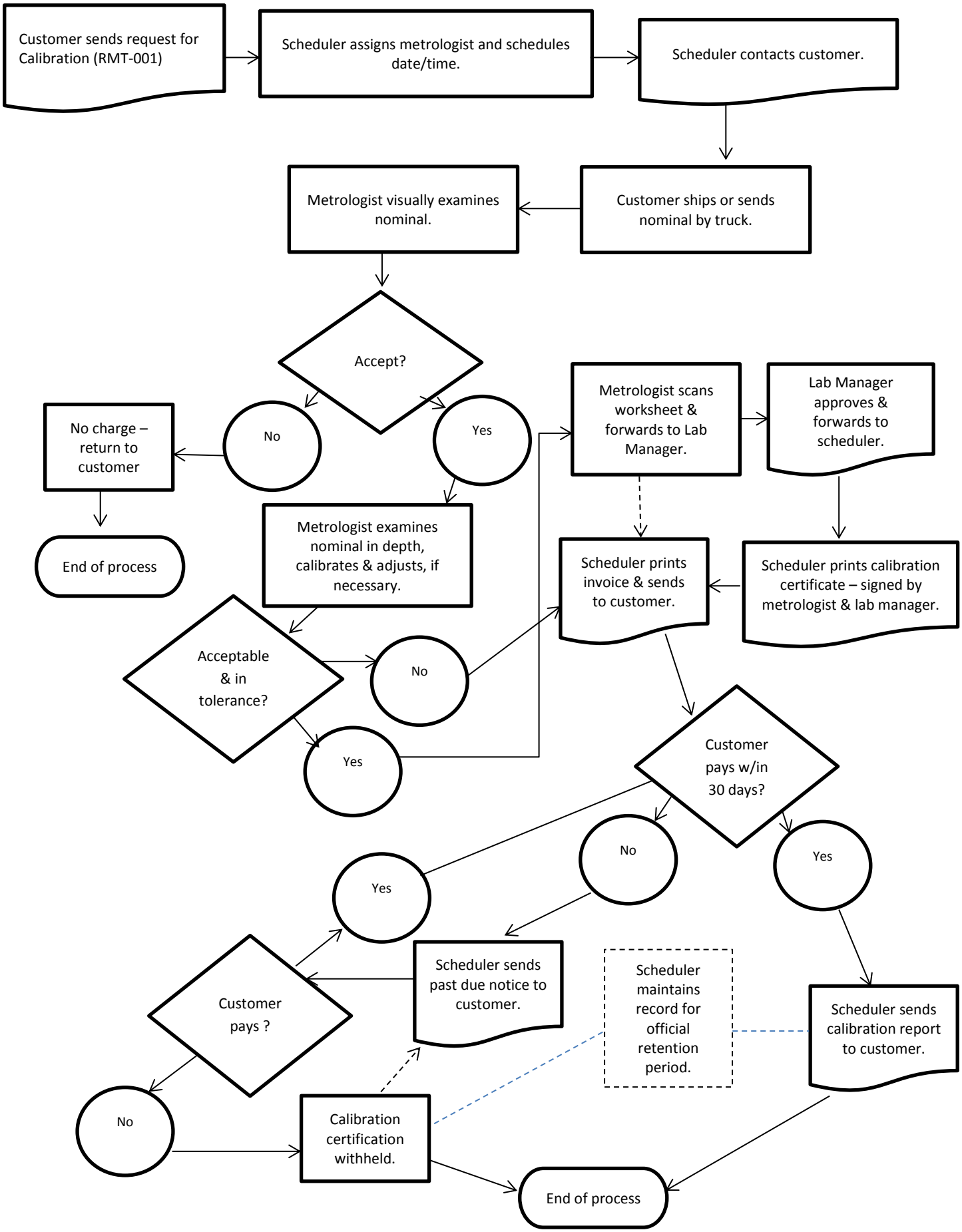Metrology Lab Calibration Process Flow